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RBW6505G00151-3G
Job Sheet 183523



Part No: RBW6505G00151-3G

Job Qty: 4 ea

Part Name: Tail Rotor Gear Box Lift - Eye Bolt



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 10/9/18

Created By: Logan David

Type: SOLD

Description: "Switch W/O" ---- re-identify
Remove Rev PO

Note: DWG RBW6505G00151-3G Rev.2 IPP Rev. A 18.08.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/9/18	10/9/18	0.00	0.00	Start Up Small Fab-2		MLV
120	QC	4 pcs	10/9/18	10/9/18	0.00	0.00	QC5		JS
130	Packaging	4 pcs	10/9/18	10/9/18	0.00	0.00	Packaging3-1		JS
140	QC21-FG	4 Ea	10/9/18	10/9/18	0.00	0.00	QC21		JS

Part Op 130 - Bag and tag.
Descriptions:

21 OCT 11 2018
OCT 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (1 ea)	90-Start up Operation	
CL-2-C	Lanyard Wire	2 ft (.5 ea)	90-Start up Operation	
RB41011	Dart Tooling Placard, Aluminum	4 Ea (1 ea)	90-Start up Operation	
RBW6505G00151-3G-PO	Tail Rotor Gear Box Lift - Eye Bolt	4 Ea (1 ea)	90-Start up Operation	116229

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	4	1,033	0
	CL-2-C	2	348	0
	RB41011	4	778	0
	RBW6505G00151-3G	4	0	0

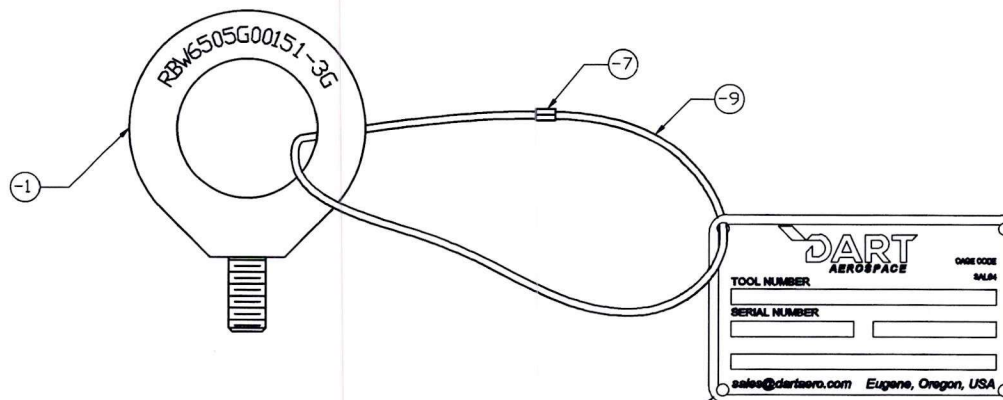
Part Specifications

Specifications could not be found.

Plex 9/19/18 11:10 AM dart.logan.david

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D ENGRAVE NOTE -3 PER DW, CH'D -3 HEIGHT FROM 2.075 TO 2.027 PER GE.	4/8/11	RJC	
2	-3 AND -5 CORRECTED THREAD CALLOUT WAS 5/16-18 UNC IS 5/16-24 UNF.	4/8/14	RJC	RW



CH'D CUSTOMER SHEETS TO REV 3 W/
DART. WAITING FOR REV TO COME BACK
TO FINISH.

DAN 2/16/2015

NOTE:

1. LIFTING EYE ASSY. 100 LBS. CAPACITY.
2. LOAD TEST AT 150 LBS. PER INSPECTION & TESTING PROCEDURES.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	X		-1	1	LIFTING EYE ASSY.			2
	1		-3		EYE	4140	1/2 x 2-1/8 x 2-1/4	2
	1	B/O	-5		SOCKET HEAD SET SCREW	STEEL	5/16-24 UNF x 1 MCMaster-CARR #91375A604	2
		B/O	-7	1	OVAl COMPRESSION SLEEVE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
		B/O	-9	1	COATED LANYARD CABLE	GALV. STEEL	(7x7 CABLE) Ø1/16 x 6in. CARR LANE #CL-2-C-6.0in.	1
		B/O	-11	1	RED BARN PLACARD		RB41009	1
ASSY	-1							

RED BARN MACHINE	
TITLE LIFT EYE T/R G/B	
DWG NO. RBW6505G00151-3G	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	DRAWN BY: CLOUGH APPROVED: <i>D Wed</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE NTS	DATE 5/17/10
SHEET 1 of 4	